

Date: Tuesday, 24/06/2008 11:36:25 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	TUBE END PLATE
Job Number :	40014		
Estimate Number :	12054		
P.O. Number :		Part Number :	PB6743001115
This Issue :	24/06/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 PAGE32
First Issue :	/ /	Project Number :	N/A
Previous Run :		Drawing Revision :	B1
	Type :	Material :	
	SMALL / MED FAB	Due Date :	01/07/2008
Written By :		Qty:	5
Checked & Approved By :	<u>MF 08-06-24</u>	Um:	Each
Comment :	Est. A05.08.26 New issue KJ/JLM Est Rev:B 08-06-19 now made water jet DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0250X06000	6061-T6 Bar .25" x 6.0"
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Comment: Qty.: 0.0569 f(s)/Unit Total : 0.2846 f(s)
 6061-T6 Bar .25" x 6.0"
 batch: 107136 HB 8-6-25

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001
 Dwg Rev: B1
 Prog Rev: B1

LB 8-6-25

2-Deburr if necessary

10 08/06/25 (6) hm

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 8-6-25

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

508/06/25 (16)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: Pat R.

mf 08-07-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 11:36:25 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE END PLATE

Job Number: 40014

Part Number: PB6743001115

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

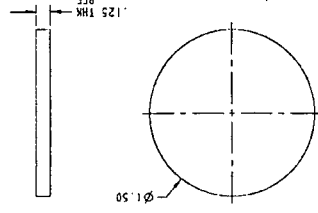
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

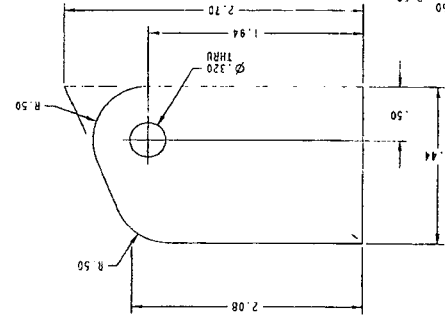
REFERENCE ONLY

PREMIER AVIATION, INC.
1000 A. WILSON PARKWAY, GRAND PRAYERS, TEXAS 75002
DISTRIBUTION NO. 6061-16, 00-A-250/11
B67-43001
37 of 45

① -111 TUBE END PLATE
MATERIAL: 1.125 THK, 6061-T6, 00-A-250/11
SCALE: 2.000

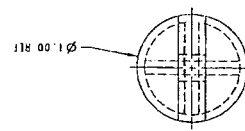
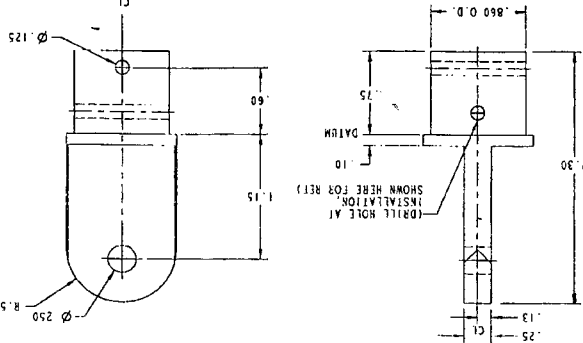


① -115 TUBE END PLATE
MATERIAL: 1.25 THK, 6061-T6, 00-A-250/11
SCALE: 2.000

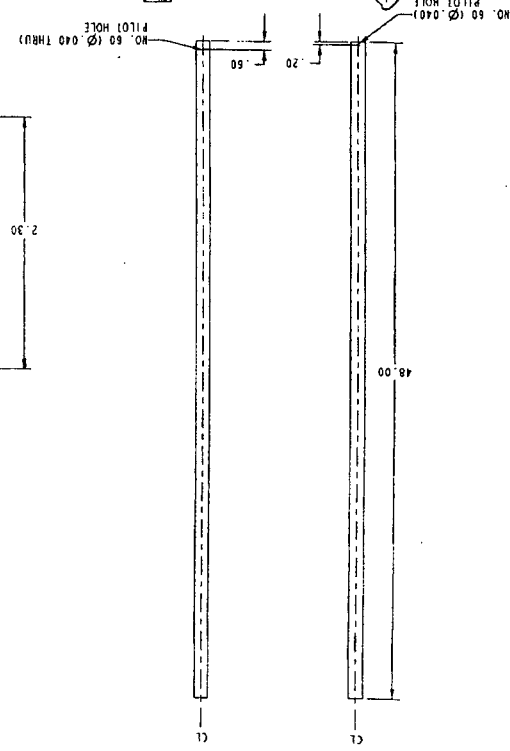


#40014

① -109 MALE EYE
MATERIAL: 1.00 BHD, 6061-T6, 00-A-200/8
SCALE: 2.000



① -107 TUBE ARM
MATERIAL: 1.00 OD X .063 WALL, 6061-T6, MW-T-100/6
SCALE: 0.250





RELEASED
#40014

ORIGINAL

PB 674 3001-115 pg 32

☒ **First Article** ☐ **Prototype**

Measured by:	IB	Audited by:		Prototype Approval:	
Date:	8-6-25	Date:	8/6/25	Date:	8/6/25

